

**Steel Construction Certification Scheme Limited**

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www.steelcertification.co.uk

Welding Certificate

2273 – CPR – 0385 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 – CPR – 0385.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

Manufacturer

Rank Engineering

Facilities of the Manufacturer

Unit 4b, Barton Hill Trading Estate, Bristol, BS5 9RD

Standard

BS EN 1090-2:2018+A1:2024

Execution Class

up to EXC 3 according to BS EN 1090-2:2018+A1:2024

Welding Process(es)

135 – MAG welding with solid wire electrode
136 – FCAW flux cored arc welding
141 – TIG welding with solid filler material (wire/rod)
111 – MMA manual metal arc welding

Base Material(s)

Up to and including S355J2 in accordance with BS EN 10025-2
1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401
(X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2

Responsible Welding Coordinator

Aaron Richmond - competency assessed by professional Interview (up to and including EXC 3)

Alternate

Stephanie Richmond - competency assessed by professional Interview (up to and including EXC 3)

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** implemented.

Date of first issue

December 2014

Date of this issue

10 November 2024

Date of expiry

09 November 2027

Validity Period

This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:

SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI