

**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)

[www.steelconstruction.org](http://www.steelconstruction.org)

# **Welding Certificate**

## **2273 – CPR – 0385– WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0385

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer**

# **Rank Engineering**

**Facilities of the Manufacturer:**

**Unit 4b, Barton Hill Trading Estate, Bristol, BS5 9RD**

**Standard**

**BS EN 1090-2: 2018**

**Execution Class**

up to EXC 2 according to BS EN 1090-2:2018

**Welding Process(es)**

135 – MAG welding with solid wire electrode  
141 – TIG welding with solid filler material (wire/rod)

**Base Material(s)**

Up to and including  
S355J2 in accordance with BS EN 10025-2  
1.4301 (X5CrNi18-10), 1.4307 (X2CrNi18-9), 1.4401  
(X5CrNiMo17-12-2) 1.4404 (X2CrNiMo17-12-2) in accordance with BS EN 10088-2

**Responsible Welding Coordinator** Aaron Richmond (competency assessed by professional Interview)

**Alternate**

n/a

**Attestation**

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue**

**December 2014**

**Date of this issue**

**30 May 2019**

**Date of expiry**

**16 December 2021**

**Validity Period**

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**

Dr S Pike  
MIMMM C.Eng

**Director of Certification:**

SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI